

LAS-BT™ NexGen Compact, Bench-Top

INCLUDES:

- Green (520nm) laser reflection based Optical Module
- 533mm vertical linear focusing movement with micro-stepping motor and high-precision rotary encoder
- Ø100mm motorized air-bearing spindle (ABS) with vacuum through center
- Ø150mm integrated x/y/tip/tilt stage
- CalcuLens[™] Assembly software for measuring alignment errors of single, cemented doublet and cemented triplet lenses
- Measuring accuracy 0.2µm centration and 0.5 arcsec tilt, depending on the lens specs and opto-mechanical design
- Mechanical dial indicator with calibration lens
- Maximum axial load capacity 125lb (57Kg)
- System weight 155lb (70Kg)
- System dimensions 18"x20"x45" (457x508x1143mm)
- System Requirements:
 - Compressed air, pressure: 60PSI (0.004bars)
 - Dry air: 40 Dew point
 - Filter: ±0.005mm
 - Air low: 4 ft³/min (0.113 m³/min)
 - Electrical rating: 120/240V 50/60Hz @ 1Amp

OPTIONS:

- Additional wavelengths: Blue (450nm), NIR (850nm/940nm), SWIR (1550nm), MWIR (4.05 μm), LWIR (9.50 μm)
- Extended vertical travel: 633 mm
- Motorized rotary air bearing
- · Custom lens and housing holding fixtures
- CalcuLens[™] Inspection software for measuring in-stack (embedded) lens alignment values
- CalcuSurf2DTM real-time profiling/gauging software with 0.1 µm precision USB lever probe for aligning housings and lenses with rotary axis. Non-contact probes also available.
- LAS-DMI[™] low-coherence SWIR Distance Measurement Interferometer for the measurement of lens center thickness and air gaps over a 200mm range at ±1 µm accuracy (±0.1 µm accuracy and 600mm measurement range options also available)
- LAS-Vertex/ROCTM autofocus-based vertex height measurement at ±2.5 μm accuracy for the measurement of air gaps during assembly, lens center thickness and air gaps of cemented or air spaced doublets/triplets (< 50mm stack height), and single lens ROC (0.05% accuracy)
- LAS-ATMTM Aspheric Tilt Measurement of aspheric surfaces
- \bullet LAS-IAM Image Analysis Measurement (on-axis MTF, EFL & beam deviation) in transmission
- LAS-SPM[™] Surface Profiling of single lens/mirror surfaces at 20nm resolution and 200 nm accuracy



Economical Solution for Compact Lens
Assemblies





CalcuSurf 2D™ v2.0
Profiling software for
LAS™ stations with USB integrated electronic contact probes



CalcuLens™ v2.8 Alignment Software for LAS™ Stations



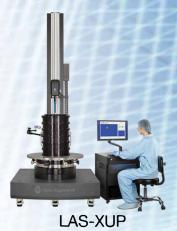
Laser Alignment and Assembly Station™ (LAS™)

Options Matrix • Standard	LAS-BT	LAS-P	LAS-UP	LAS-XUF
Light Source				
Blue Laser @ 450nm	0	0	0	0
Green Laser @ 520nm	•	•	•	•
Red Laser @ 660nm	0	•	•	•
NIR Laser @ 850nm/940nm	0	0	0	0
SWIR Laser @ 1.55µm	0	0	0	0
MWIR Laser @ 4.05µm	0	0	0	0
LWIR Laser @ 9.50µm	0	0	0	0
Detector				
Visible camera (1600 x 1200)	•	•	•	
Large-Format Visible Camera (2500 x 2000)	0	0	0	•
Infrared camera (640 x 480)	0	0	0	0
Air-bearing, (vacuum through)				
Air-bearing Ø100mm (optional Ø150mm work table)	•			-
Air-bearing Ø150mm (optional Ø200mm work table)		•		
Air-bearing @200mm (optional @300mm work table)		0		
Air-bearing Ø300mm (optional Ø400mm work table)			•	
Air-bearing Ø400mm (optional Ø600mm work table)			0	
Air-bearing Ø600mm (optional Ø800mm work table)	1			•
Air-bearing Ø800mm (optional Ø1000mm work table)				0
Tip/tilt/x/y stage	•	•	•	•
Rotary Encoder		•	•	•
Motorized Air-bearing	•	0	0	0
Maximum Axial Load Capacity	57Kg	226Kg	454Kg	907Kg
Measuring Head	49		3	5571.9
Single Objective for Spheric, Aspheric, Cylindric Surfaces	•	•	•	•
Range of Lens Radii		_		
± 0.5mm to Plano		•	•	
Measurement Assessment				_
Live Orbit Image on Monitor		•	•	•
Software Numerical Data Display				
Angle Measurement (accuracy in arc seconds)	0.5	0.5	0.5	0.5
Centration Measurement (accuracy in microns)	0.2	0.2	0.2	0.2
Measurement Head Linear Processing	0.2	0.2	0.2	0.2
Automatic PC Controlled (variable speed)				
Linear Travel				
Lineal Havel	(533mm)	(1000mm)	(1250mm)	(2000mm)
	(633mm)	(1250mm)	(1500mm)	(3000mm)
		(1500mm)	(2000mm)	
Manager Madulas		(130011111)	(200011111)	
Measurement Modules				
CalcuLens™ Assembly (measure single lens)	0	0	0	0
CalcuLens TM Inspection (measure alignment in stack)				
Low-Coherence Center Thickness & Air-Gap (±1µm accuracy)	0	0	0	0
Vertex Height Measurement (± 2.5µm accuracy)	0	0	0	0
Aspheric Tilt Measurement (± 2 arcsec accuracy)	0	0	0	0
Image Analysis Measurement (MTF, EFL, etc)	0	0	0	0
Structural Material				
Granite Base; Granite Column	•	•	•	•









Distribution in the UK & Ireland



www.lambdaphoto.co.uk

