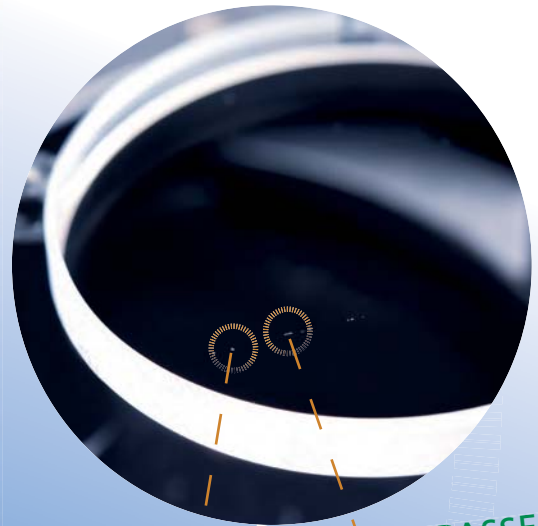


# ARGOS

Objective and reproducible  
inspection of optical surfaces  
according to ISO 10110-7



## TEST REPORT

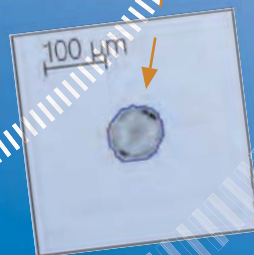


Circle, Ø 25.0 mm

### Largest Defects

No.	Position from center
1	-7.43 mm, -5.24 mm
2	-5.20 mm, -4.78 mm

PASSED	
Type	Grade
D	0.10 mm
D	0.10 mm



### Surface 1 Summary

8/ 2x0.16  
Largest sig grade  
Effective area  
Imperfection concentration

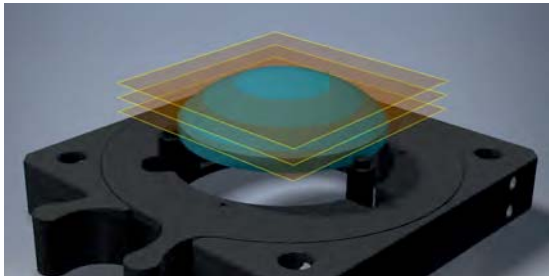
### Specification

0.1000 mm  
0.0768 mm<sup>2</sup>  
ISO 10110-7

Detected	Result
0.1000 mm	Passed
0.0384 mm <sup>2</sup>	Passed
1.0	Passed



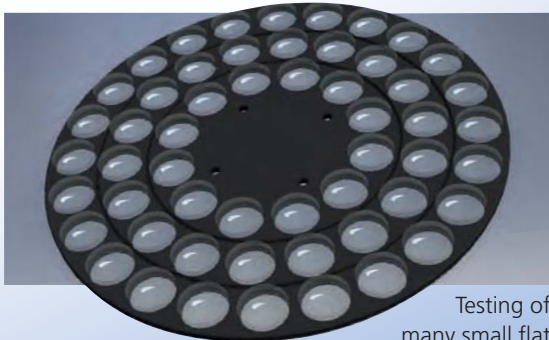
Fast and objective testing with reproducible results



Focus stacking for testing curved surfaces in multiple scans



Optional extension to testing of 200 mm wafers



Testing of many small flat samples with the 200 mm extension



Testing of fiber cable endfaces

## VERSATILE IN TESTING OF

### FLATS

- Scanning of samples with diameter of 45 mm in only 2 seconds
- Specifications down to  $5/1 \times 0.016$ , e.g. for high power laser applications
- Reliable detection of defects, particles and contamination

### WAFERS

- Glass or silicon wafers up to 200 mm (8") in diameter, capturing the entire surface through multiple ring scans
- Statistical evaluation of the particle and defect size distribution

### CURVED SURFACES / VOLUMES

- Automatic focus stacking for curved surfaces
- Volume scan for detection of inclusions or air bubbles
- Combined scan of surfaces and volume

### MICRO-OPTICS

- Optimized system for quick testing of small optics up to 10 mm in diameter
- Automated testing of whole batches

### FIBER CABLE ENDFACES

- Fast, high-resolution scanning of the endfaces of fiber optic cables with standardized connectors (e.g. QBH)
- Detection of contamination and defects down to  $1 \mu\text{m}$

# OBJECTIVE • REPRODUCIBLE • FAST

## PROCESS SAFETY

- Automated testing according to ISO 10110-7
- Classification of defects down to 2.5 µm
- Testing of specifications down to 5/1x0.016

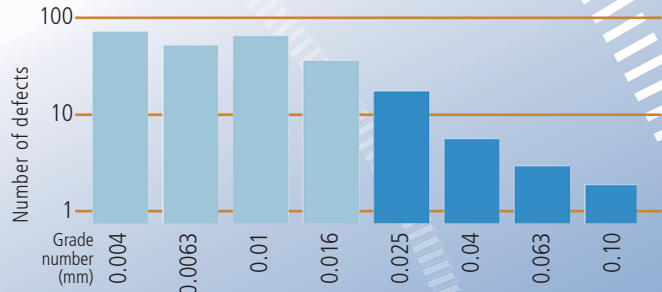
## TEST REPORT

- Clear decision Pass/Fail
- Test report with images of important defects
- Output as a PDF file and in machine-readable formats

## HANDLING

- Intuitive software interface with clear user guidance
- Predefined test profiles for specific test tasks

DEFECT HISTOGRAMM



## PROCESS IMPROVEMENT THROUGH DATA ANALYSIS

- Simple process analysis through statistical evaluation of test results
- Defect size distribution of all defects and particles on the sample
- Connection to QS systems possible

### TEST REPORT

**PASSED**

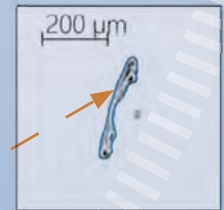
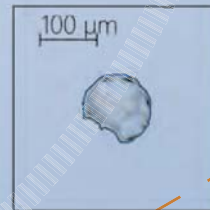
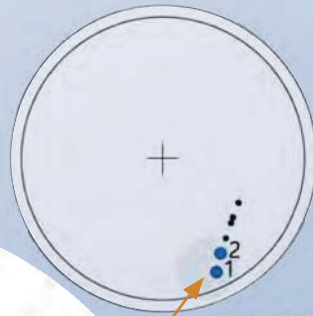
Batch №, Sample №	Batch 5, Sample 16	Drawing number:	A001
Sample diameter (mm)	25	Clear aperture (mm)	23

No.	Position from center	Type	Grade
1	4.37 mm, -9.23 mm	D	0.1600 mm
2	4.69 mm, -7.70 mm	D	0.1000 mm

Specification	Detected	Result
0.16 mm	0.16 mm	Passed
0.0768 mm <sup>2</sup>	0.0272 mm <sup>2</sup>	Passed
ISO 10110-7	1.0	Passed



### Surface 1 Summary

5/ 3x0.16  
 Largest dig grade  
 Effective area  
 Imperfection concentration





CATEGORY	VALUES	COMMENTS
smallest ISO specification*	5/ 1x0.016; L1x0.01; E 0.04	evaluates as required by the standard down to 16% of specified dig size (i.e. 0.004 mm) and 25% of specified scratch size (i.e. 0.0025 mm)
smallest visible defects*	< 1 $\mu\text{m}$	visible defects smaller than 2.5 $\mu\text{m}$ are evaluated as grade number 0.004 due to optical resolution repeatability
precision of size measurement*	< 1 $\mu\text{m}$	standard deviation for 30 reinsertions of the same reference sample
surface material	glass, metal, semiconductor, plastics, crystals	required are polished, rotationally symmetrical non-scattering surfaces with optical quality
maximum sample diameter	45 mm / 200 mm	Expansion to 200 mm diameter is possible as an option
Scan and evaluation time (40 mm flat optic)	ca. 2 s + 5 s	The evaluation time depends on the quality of the sample and the specification to be tested.

\* The achievement of these specifications can only be guaranteed with the original ARGOS calibration sample with known defects of defined width and depth.

## DI OPTIC offers you:

- Quick reaction and short paths for project execution and customer service
- Flexibility in the adaptation of ARGOS to your specific needs
- A highly qualified and motivated team that finds solutions to your challenges in the field of optical, metrological or physical systems

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